

Work Order ID 83609-1

83609

Page 1

Item ID: D3687-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: MOUNT

Start Date: 20/04/2012 Start Qty: 800

8

Cust Item ID:

Required Date: 04/05/2012 Req'd Qty: 800

8

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/04/20 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3687

Rev C

100

0.00

100

Outsource1

Outsource process - Heat Treat

Memo

0.00

Send M174B3937X4750 For heat treating
to CONDITION H-900 (to become M174PHH900B3937X4750)
FTU IN EXCESS OF 190 KSI
FTU IN EXCESS OF 170 KSI

CERTIFICATE IS REQUIRED

N/A. 0212110103

105

0.00

105

Outsource5

Outsource process - Machining

Memo

0.00

Issue P/O: 14829
Machine as per Dwg D3687
Possible Supplier: Globus Precision
Conformity sheet required

012-04-25

Pto

test
PSC

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: AW Date: 12/10/11

QA Closed: Date:

Work Order: <u>83609-1</u>	DISPOSITION Rework <input type="checkbox"/> Scrap <input checked="" type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS			
Part No. <u>D3687-1</u>		Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>
NCR No. _____		Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>
		Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>
		Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input checked="" type="checkbox"/>	

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	12/6/10	100	+2	Qty +2 RATS SCRAP 9th Scanline	12/10/03	Scrap + Destroy. qty 2 See Attached Email + Find out about a credit.	Jm 12-9-21		 12/6/10
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube		General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio		<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions		<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input checked="" type="checkbox"/> Other		Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled
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Supplier has issues

Order ID 83609

12 1:24:16 PM

83609

Page 3

D3687-1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Work Order ID 83609

April 20, 12 1:24:16 PM

83609

Page 2

Item ID: D3687-1

Revision ID:

Item Name: MOUNT

Start Date: 20/04/2012 Start Qty: 8.00

Required Date: 04/05/2012 Req'd Qty: 8.00

Reference:

8

8

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

INSPECT HOLE ALIGNMENT USING DT9707 JIG

124

0.00

124

Purchasing

Memo

0.00

Purchasing

Issue P/O FOR LIQUID PENETRATION
P/O # 18015

Certificate of conformity is required

CZ 12/09/27 (3)

Work Order ID 83609

83609

Page 4

April-20-12 1:24:16 PM

Item ID: D3687-1

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: MOUNT

Start Date: 20/04/2012 Start Qty: 8.00

8

Cust Item ID:

Required Date: 04/05/2012 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>S FAB</u>	0.00							
130						3			12/09/2012
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									12/10/12
QC	Memo	0.00							
Quality Control									

mf
12-10-08

Picklist Print

April-20-12 1:24:20 PM

Page 1

Work Order ID: 83609

83609

Parent Item: D3687-1

D3687-1

Parent Item Name: MOUNT

Start Date: 20/04/2012

Required Date: 04/05/2012

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP Rev:A New Issue 08-01-15 JLM Verified By:EC
 IPP Rev:B Added Contion H-900 JLM Verified By:DD IPP REV
 C: ADDED QC6 10.09.09 JLM VERIFIED BY DD
 IPP REV D:ADDED DT9707 INSPECTION JIG 11-01-05 JLM VERIFIED
 BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M174PH-
H900B3.937X4.750

Purchased

No

100

f

4.8700

0.33333

2.66664

M174PH-H900B3 937X4 750

17-4SS Bar H900-3.937x4.750

**

2.67 02/10/12/28
122683

Location

Loc Qty

Loc Code

MAT005

4.87

112374

4.87

D3687-1P

Purchased

No

105

Each

0.0000

1

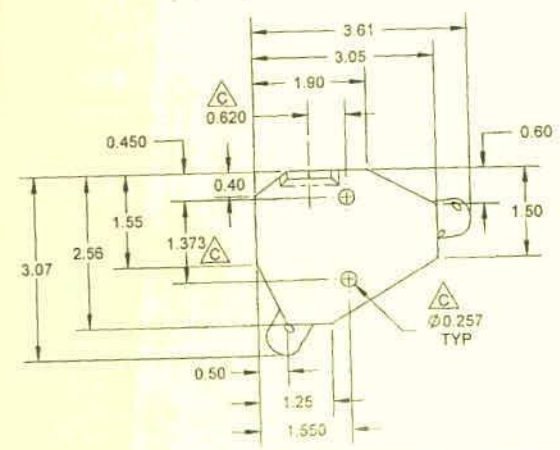
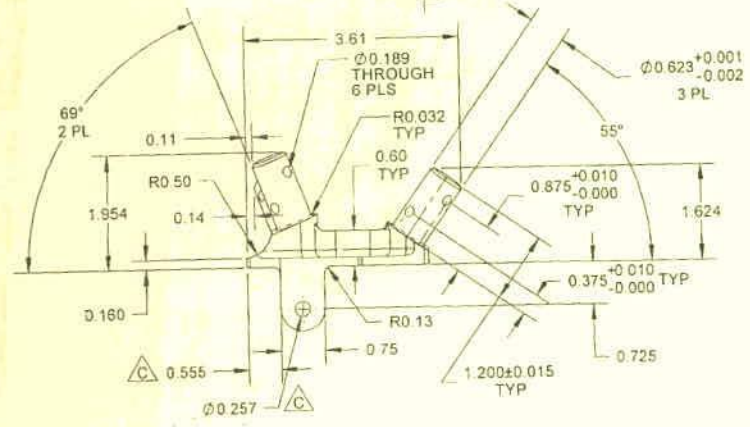
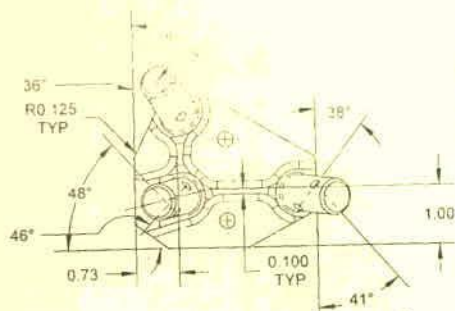
8

D3687-1P

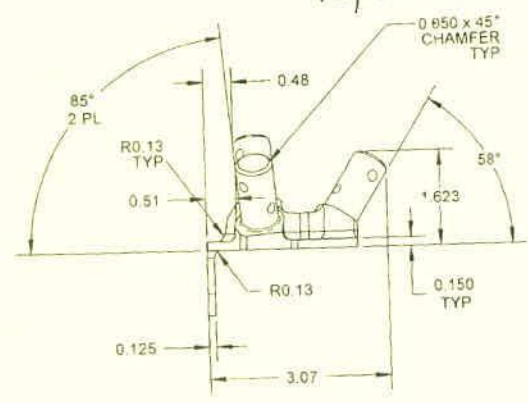
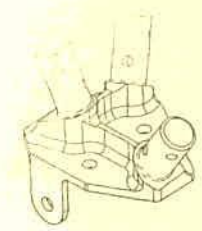
MOUNT

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02/11/12 (3)



83609 MJS
12/04/20

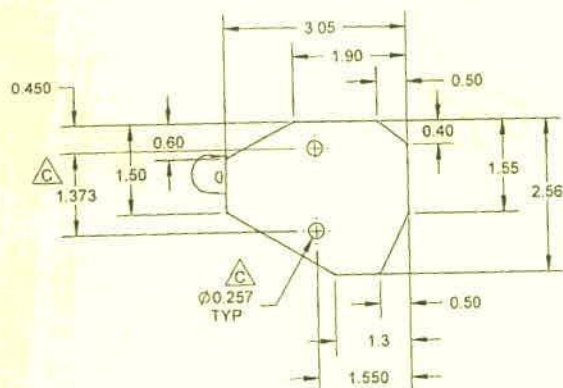
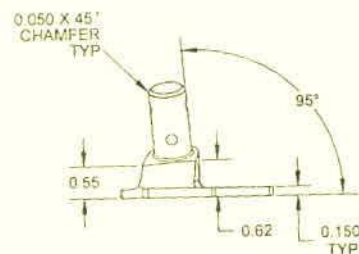
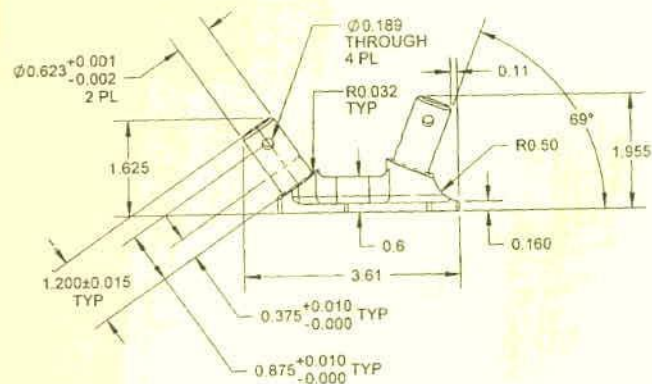
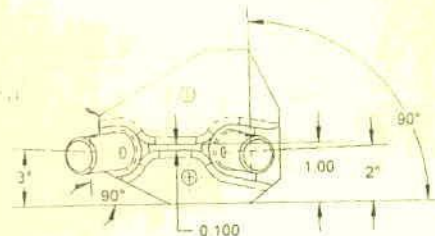


D3687-1 MOUNT

- NOTES:
- 1) MATERIAL: 17-4PH SS BAR PER AMS 5643, H-900 CONDITION
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.81 lb
 - 8) LPI PER QSI 038 4.1.1 (ASTM E1417 LEVEL 2)

RELEASED
2009-08-22

C	0.555 WAS 0.50 (ZN B8-1); 1.373 WAS 1.375 (ZN A8-1, A8-2); ADD 0.620 (ZN B7-1) PER NC909-084; UPDATE NOTE 8 TO REF QSI (ZN A6-1, B3-2); Ø0.257 WAS Ø0.250 (ZN A6-1, B7-1, B7-2)	RF	08.08.26
B	CHANGE TO 17-4PH H-900 (ZN A5-1 & B3-2); R0.032 WAS R0.015 (ZN C7-1 & C7-2); REFORMATTED TO CURRENT DWG STANDARDS	RF	08.11.24
A	NEW ISSUE	RF	08.03.12
REV	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3687 REV. C SHEET 1 OF 2 TITLE MOUNT SCALE NTS <small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE LOANED, REPRODUCED, COPIED OR COMMUNICATED TO ANY OTHER PERSON OR ORGANIZATION WITHOUT THE EXPRESS WRITTEN PERMISSION OF DART AEROSPACE LTD.</small>	
DRAWN	RF		
CHECKED	97		
MFG APPR	21		
APPROVED	149		
DE APPR	149		
DATE	09.08.26		



- NOTES:
- 1) MATERIAL: 17-4PH SS BAR PER AMS 5643, H-900 CONDITION
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.64 lb
 - 8) LPI PER QSI 038 4.1.1 (ASTM E1417 LEVEL 2)



D3687-3 MOUNT

RELEASED
2009-09-22
MP

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO	REV. C
MFG. APPR.	RF	D3687	SHEET 2 OF 2
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	MOUNT	NTS
DATE	09.08.26	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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2228 Gladwin Cresent
Ottawa, Ontario
K1B 4S6

Phone # 613-899-2405

Packing Slip.

Date	Invoice #
9/11/2012	237

Ship To

Main Finished Goods Location
Dart Aerospace
1270 Aberdeen Street
Hawksbury, Ontario
K6A 1K7

P.O. No.	Ship	Via	FOB	Project
16829	9/11/2012	Federal Express	Archer	

Qty	Item Code	Description
3	Sales	D3687-1P 2 scrap parts included HST (ON) on sales



2228 Gladwin Cres.
Ottawa, Ontario
K1B 4S6

Telephone (613) 899-2405
Fax (613) 226-1719

Certificate of Compliance

To:
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury Ont.
K6A 1K7

Po Number	Part Number	Quantities
16478	D3687-1P	4
16829	D3687-1P	3

It is hereby certified that all articles mentioned above are in conformance with the requirements, specification and drawings as listed on customer purchase order number, 16478 and 16829 issued by Dart Aerospace Inc.

A handwritten signature in black ink, appearing to read 'Alex Mazerolle', is written over a horizontal line.

Alex Mazerolle
President
Archer Precision Inc.
1393 Major Road,
Orleans Ontario
K1E 1H3



Inspection Report

Customer Name Dart Aerospace	QTY 10	DWG # D3687	REV C	Part Name Mount	Date ASAP	Lot # 514-1 + 603	Job # 514-1 + 603
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Special Notes
PO # 16478 AND # 16829

Dart Aerospace			Special Notes													
Page 1 of			Inspection Interval		PO # 16478 AND # 16827											
Item #	DWG. Dim	Tolerance	Operator First Off	QA First Off		QA Final		2	3	4	5	6	7	8	9	10
				A	R	A	R									
	Rev	C		/		/										
	MAT	17-4PH		/		/										
	SUB	None		/		/										
	Deburr	Yes		/		/										
1	.073	±.030	.737	/		/		.736	-	-		-	-	-		
2	46°	±1/2°	PP	/		/		PP	-	-		-	-	-		
3	48°	±1/2°	PP	/		/		PP	-	-		-	-	-		
4	R.125	±.010	.125	/		/		PP	-	-		-	-	-		
5	36°	±1/2°	PP	/		/		PP	-	-		-	-	-		
6	56°	±1/2°	PP	/		/		PP	-	-		-	-	-		
7	38°	±1/2°	PP	/		/		PP	-	-		-	-	-		
8	1.00	±.030	1.005	/		/		1.004	1.004	1.005		1.004	1.005	1.004		
9	41°	±1/2°	PP	/		/		PP	-	-		-	-	-		
10	0.100	±.010	.099	/		/		.100	.101	.101		.102	.102	.100		
11	0.160	±.010	.160	/		/		.159	.162	.161		.160	.160	.160		
12	1.954	±.010	1.953	/		/		-	-	-		-	-	-		
13	0.14	±.030	PP	/		/		PP	PP	-		-	-	-		
14	R0.50	±.030	PP	/		/		PP	PP	-		-	-	-		
15	69°	±1/2°	PP	/		/		PP	PP	-		-	-	-		
16	0.11	±.030	PP	/		/		PP	PP	-		-	-	-		
17	3.61	±.030	PP	/		/		PP	PP	-		-	-	-		
18	Ø0.189	±.010	.187	/		/		.187	.187	.187		.187	.187	.187		
19	6PL	-	/	/		/		/	/	/		/	/	/		
20	R0.032	±.010	/	/		/		/	/	/		/	/	/		
21	0.60	±.030	.598	/		/		.599	.598	.599		.599	.598	.599		

Date of Issue July, 13, 2005.

Date of Issue July, 13, 2005.

22	Ø0.623	+0.0011 0.002	.622	/	/	.6221	.6235	.6219	.6233	.623	.622
23	55°	±1/2°	PP	/	/	-	-	-	-	-	-
24	1.624	±.010	PP	/	/	1.623	1.625	1.624	1.624	1.624	1.623
25	0.875	+0.010	.8755	/	/	.875	.875	.875	.875	.875	.875
26	0.375	+0.010	.3735	/	/	.374	.374	.374	.374	.374	.374
27	0.725	±0.010	.725	/	/	.724	.725	.724	.724	.725	.724
28	1.200	±0.015	1.200	/	/	1.200	1.201	1.200	1.200	1.200	1.200
29	0.75	±.030	.751	/	/	.750	-	-	-	-	-
30	R.13	±.030	PP	/	/	-	-	-	-	-	-
31	85°	±1/2°	PP	/	/	-	-	-	-	-	-
32	R0.13	±.030	PP	/	/	-	-	-	-	-	-
33	0.51	±.010	.516	/	/	PP	PP	PP	PP	PP	PP
34	0.48	±.030	.486	/	/	PP	PP	PP	PP	PP	PP
35	0.050	±.010	✓	/	/	-	-	-	-	-	-
36	45°	±1/2°	✓	/	/	-	-	-	-	-	-
37	58°	±1/2°	PP	/	/	-	-	-	-	-	-
38	1.623	±.010	PP	/	/	-	-	-	-	-	-
39	0.150	±.010	.150	/	/	.150	.150	.150	.150	.150	.150
40	R0.13	±.010	PP	/	/	-	-	-	-	-	-
41	3.07	±.030	PP	/	/	-	-	-	-	-	-
42	0.125	±.010	.127	/	/	.126	.128	.127	.126	.125	.126
43	3.61	±.010	PP	/	/	-	-	-	-	-	-
44	3.05	±.010	3.052	/	/	3.052	3.052	3.051	3.052	3.05	3.052
45	1.90	±.030	1.702	/	/	PP	PP	PP	PP	PP	PP
46	0.620	±.010	.620	/	/	PP	PP	PP	PP	PP	PP
47	0.450	±.010	.450	/	/	PP	PP	PP	PP	PP	PP
48	0.40	±.030	.400	/	/	PP	PP	PP	PP	PP	PP
49	1.55	±.030	PP	/	/	PP	PP	PP	PP	PP	PP
50	2.56	±.030	2.561	/	/	2.563	2.561	2.56	2.562	2.563	2.561
51	3.07	±.030	PP	/	/	-	-	-	-	-	-
52	0.50	±.030	PP	/	/	-	-	-	-	-	-
53	1.25	±.030	PP	/	/	-	-	-	-	-	-
54	1.550	±.010	PP	/	/	-	-	-	-	-	-

Date of Issue July, 13, 2005.

55	0.257	± 0.010	.256	/	/	.257	.256	.256		.256	.256	.256
56	1.50	± 0.030	PP	/	/	-	-	-		-	-	-
57	0.60	± 0.030	PP	/	/	-	-	-		-	-	-
58	0.257	± 0.010	.257	/	/	.257	.257	.257		.257	.257	.257
59	0.555	± 0.010	.555	/	/	PP	PP	PP		PP	PP	PP
60	1.373	± 0.010	1.377	/	/	/	/	/		/	/	/

Eric Downing

From: Jean-Luc Menard <jmenard@dartaero.com>
Sent: Wednesday, September 19, 2012 8:11 AM
To: Eric Downing
Subject: FW: D3687-1 MOUNTS

From: Alex Mazerolle [mailto:Alex@archerprecision.ca]
Sent: Wednesday, September 19, 2012 8:10 AM
To: 'Jean-Luc Menard'
Subject: RE: D3687-1 MOUNTS

Hi Jean-Luc,

We scraped two pieces due to operator error on the second roughing operation. The operator did not set his G54 offset correctly. Please send up the parts for rework and we will sort them out right away.

Thanks

Alex Mazerolle



President

Tel: 613-226-1579

Cell: 613-899-205

From: Jean-Luc Menard [mailto:jmenard@dartaero.com]
Sent: Wednesday, September 19, 2012 4:50 AM
To: Alex Mazerolle
Cc: Eric Downing
Subject: D3687-1 MOUNTS

Hi Alex,

We would need a cause for the parts that are scrap to put on the NCR, also, 3 out of the 4 other parts will have to be re-worked here due to a taper on the stems of about .002" near the bottom, I'm suspecting the tool was deflecting, could you pls confirm.

Thx

JL

Jean-Luc Menard

Production Engineering Coordinator



DART AEROSPACE

1270 Aberdeen Street

Hawkesbury Ontario

Canada K6A 1K7

Tel: (613) 632-5200 Ext 227

jmenard@dartaero.com



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ACUREN

LIQUID PENETRANT TEST REPORT

P- 10162

CLIENT DART AEROSPACE DATE SEPT/27/2012 PAGE 1 OF 1
ATTENTION LINDA CHANTACE ACUREN JOB NO. 188-12-C0191 TIME AM ☒ PM ☐
ADDRESS 1270, ABERDEEN ST. PO/VO NO. AS ADDRESS
HAWKES BURY, ON WORK LOCATION AS ADDRESS
ACCEPTANCE STD. ASTM E1417 REV./DATE 08/05/08
PROJECT PT- WET FLUORESCENT LIQUID PENETRANT INSPECTION
ITEM(S) EXAMINED SEE BELOW

JOB DESCRIPTION PERFORMED A WET-FLUO LPT ON 100% OF THE EXTERNAL SURFACE ON ITEMS MENTIONED BELOW
PROCEDURE NO. LT-002 REV./DATE 2007 TECHNIQUE NO. LT-002 REV./DATE 2007
PART NO. ALUMINUM / S/S MATERIAL ALUMINUM / S/S THICKNESS N/A
SCOPE PERFORMED A WET-FLUO LPT ON 100% OF THE EXTERNAL SURFACE ON ITEMS MENTIONED BELOW

TEST DETAILS
METHOD ☒ FLUORESCENT ☐ VISIBLE ☐ WATER WASH ☐ SOLVENT REMOVABLE ☐ POST EMULSIFIED
FAMILY BRAND MAGNAFLUX BLACK LIGHT S/N 13798 OUTPUT > 1000 μ W/cm² ☐ AMBIENT < 2 fc
PENETRANT ZL-67 MINIMUM DWELL TIME 10 MIN. LIGHTING EQUIP. ☐ FLASHLIGHT ☐ TROUBLELIGHT ☐ OUTPUT > 100 fc @ SURFACE
PENETRANT REMOVER H2O MINIMUM DRY TIME >10 MIN. OTHER
DEVELOPER SKD-32 MINIMUM DWELL TIME 10 MIN. LIGHT METER S/N 1098866 CAL DUE DATE 07/28/2012
DEVELOPER TYPE ☒ NON AQUEOUS ☐ AQUEOUS ☐ DRY

TEST SURFACE
SURFACE CONDITION ☐ AS GROUND ☐ AS WELDED ☐ MACHINED ☐ SHOT BLASTED ☒ CLEAN BARE METAL
SURFACE TEMPERATURE ☐ < -4°C/ 20°F ☐ -4°C/ 20°F TO 10°C/50°F ☒ 10°C/50°F TO 52°C/125°F ☐ > 52°C/125°F

RESULTS- (☐ METRIC ☐ IMPERIAL)

ITEM	COMMENTS	ITEM ID
1	CROSSTUBE W.O. ID 88404	ITEM ID D212-664-201 AFT
2	89254	ITEM ID D212-664-201 AFT
3	89268	ITEM ID D212-664-101 FWD HIGH
4	89269	ITEM ID D212-664-101 FWD HIGH
5	89382	ITEM ID D212-664-207 AFT
6	89383	ITEM ID D212-664-207 AFT
7	90580	ITEM ID D212-664-101 FWD HIGH
8	3 X MOUNT W.O. ID 83609	ITEM ID D3687-1

NO RELEVANT INDICATION WAS DETECTED
AS PER APPLICABLE STANDARD AT THE TIME OF
INSPECTION

Scope of Services
The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly understood that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc. based on information and assumptions supplied by the owner/operator and are not intended nor can they be construed as representations or warranties. Acuren Group Inc. is not assuming any responsibilities of the owner/operator and the owner/operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a result of the data or other information provided by Acuren Group Inc. In no event shall Acuren Group Inc.'s liability in respect of the services referred to herein exceed the amount paid for such services.
Standard of Care
In performing the services provided, Acuren Group Inc. uses the degree, care and skill commonly exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expressed or implied, is made or intended by Acuren Group Inc.

SIGNATURES
CLIENT REPRESENTATIVE Andy Sheldon DTR # 685062
TECHNICIAN (SIGNATURE): [Signature] REPORT REVIEWED BY:
NAME (PRINT): YVES DESROSIER NAME INITIALS
1ST TECHNICIAN 2ND TECHNICIAN
CGSB LEVEL 2 SNT LEVEL 3 CGSB LEVEL SNT LEVEL
CGSB REG. NO. 3049 CGSB REG. NO.

